



**Fiberglass Services,  
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information

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- ◆ Epoxy
- ◆ Resin
- ◆ Gel Coat
- ◆ Mat
- ◆ Woven Roving
- ◆ Cloth & Tape
- ◆ Biaxial
- ◆ Coring Material
- ◆ Polyurethane Foam
- ◆ Aerosil
- ◆ Talc
- ◆ Pigments
- ◆ Webbing Solution
- ◆ Styrene
- ◆ Acetone
- ◆ Brushes/Rollers
- ◆ Tools

**HOW TO USE 2-PART FLOTATION FOAM**

**Preparation:**

Area to be foamed must be dry. Be sure to have an escape for foam, we suggest a minimum of 1 1/2" - 2" hole. The foam will continue to expand and can cause damage, if it does not have an place to escape. Figure cubic feet needed to be filled with foam. Calculate amount of foam needed using the chart below. NOTE: This liquid has an extremely short work time- USUALLY LESS THAN 1 MINUTE!! Have everything ready ahead of time.

**Measuring and Mixing:**

Using plastic pails, measure equal parts of "A" (activator) and "B" (base). Pour each one into a paper mixing bucket. Stir briskly for 30 seconds. Liquid will begin to turn into foam immediately. Squeeze paper bucket to form a funnel and pour liquid into area to be filled. Try not to overfill. Mixture will continue to foam for a few minutes. Let stand for 30 minutes. More foam can be added and it will bond to itself, if enough foam was not mixed the first time.

**DO NOT REUSE PAPER BUCKETS! THE FOAM WILL NOT WORK!**

**DO NOT GET LIQUID FOAM ON GELCOAT, IT WILL STAIN GELCOAT!\***

\*If foam gets on existing gelcoat, the only way to remove it is to sand with wet and dry sandpaper. (220-400 grit)

**2 lb. Density for:**  
Floatation,

Support, Strength, Sound Deadening

**4 lb Density for:**  
Installing Fuel Tanks

2 Quart Kit	Makes 2 Cubic Feet of Foam
2 Gallon Kit	Makes 8 Cubic Feet of Foam
10 Gallon Kit	Makes 40 Cubic Feet of Foam

2 Quart Kit	Makes 1 Cubic Foot of Foam
2 Gallon Kit	Makes 4 Cubic Feet of Foam
10 Gallon Kit	Makes 20 Cubic feet of Foam